

Westinghouse Columbia Fuel Fabrication Facility

April 2016 Update

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Columbia Fuel Operations



Nuclear Safety Culture is part of our DNA

NUCLEAR SAFETY CULTURE is defined as the core values and behaviors resulting from a collective commitment by leaders and individuals to emphasize safety over competing goals to ensure protection of people and the environment.

Westinghouse Traits

Leadership Safety Values and Actions	Problem Identification and Resolution	Personal Accountability
Leaders demonstrate a commitment to safety in their decisions and behaviors.	Issues potentially impacting safety are promptly identified, fully evaluated, and promptly addressed and corrected commensurate with their significance.	All individuals take personal responsibility for safety.
Decision-Making	Continuous Learning	Environment for Raising Concerns
Decisions that support or affect nuclear safety are systemic, rigorous, and thorough.		
Work Processes	Respectful Work Environment	Questioning Attitude
The process of planning and controlling work activities is implemented so that safety is maintained.		
Effective Safety Communication		
Communications maintain a focus on safety.		

Our Priorities and Expectations are Safety, then Quality, then the rest

SAFETY

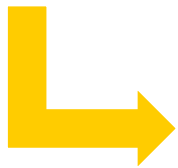


QUALITY



DELIVERY & COST

Strong Nuclear Safety / Quality Culture to convert NF&CM into a high-performing organization



- **ZERO events**
- **ZERO escapes**



Choose **2B** Safe.

Every day, *safety* matters.

Prevent **strains** and **sprains**.

Use **proper lifting** techniques.

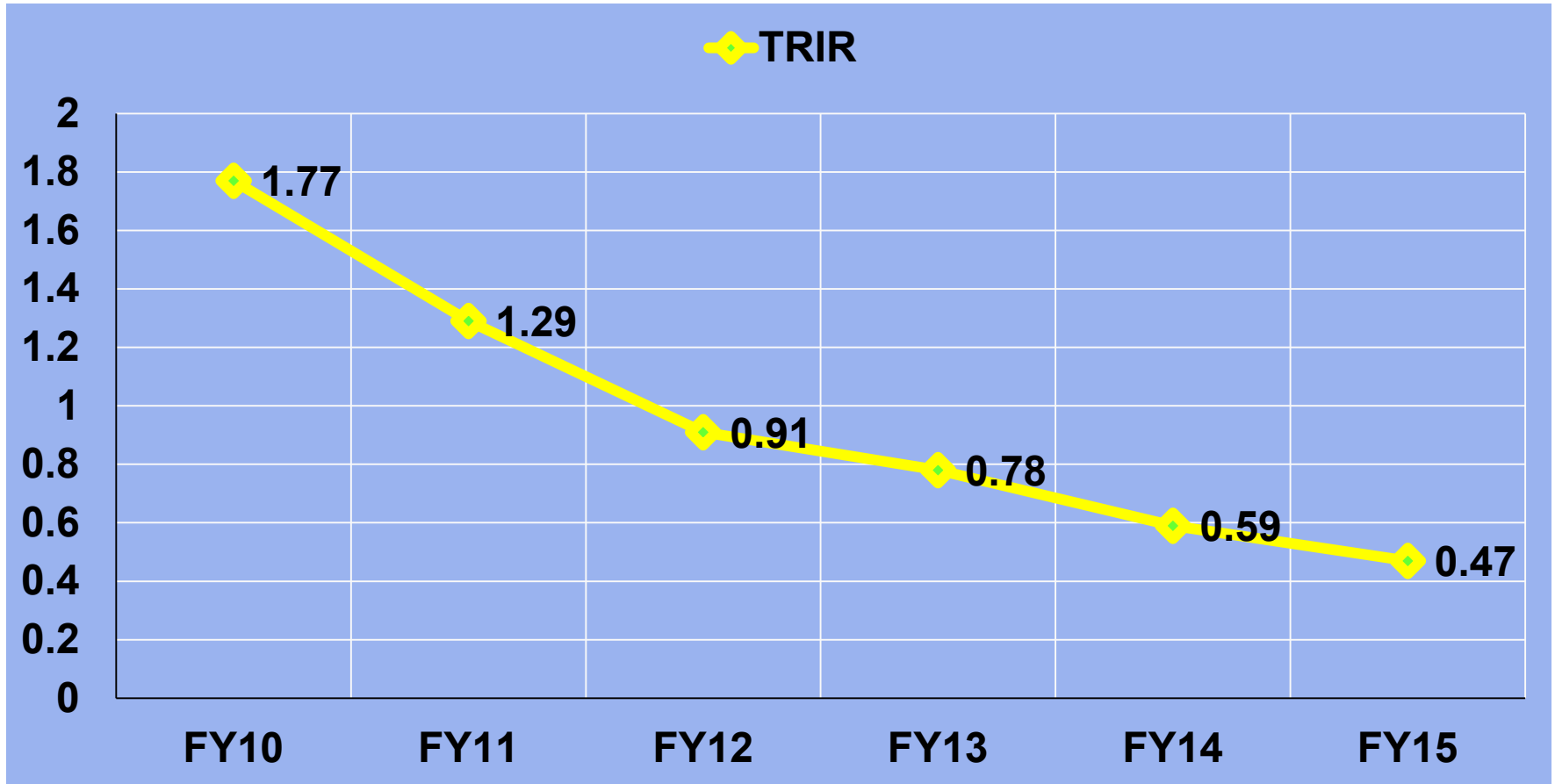
Ask for **help**.

Employ **mechanical assists** when necessary.



Industrial Safety

Performance continues to improve year after year

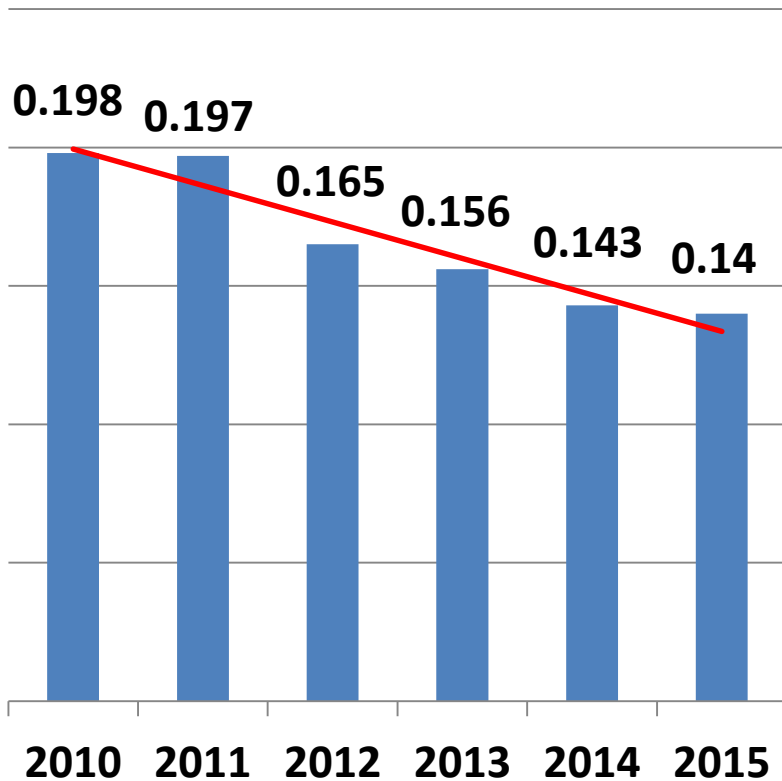


TRIR = Total Recordable Incident Rate
FY = Fiscal Year (starts April 1 and ends March 31)

Safety – ALARA

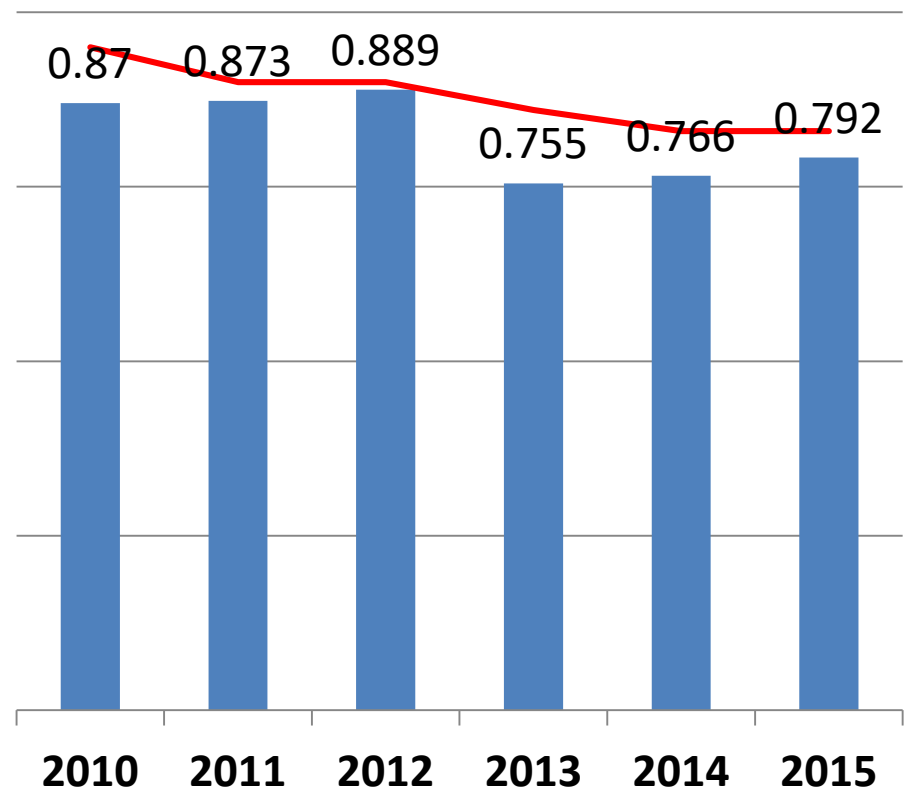
We actively drive down exposures

Average Individual Dose (rem)



Employee exposure continues to decline due to ALARA program.

Maximum Individual Dose – Actual and Target



NRC limit for individual dose is 5 rem.

Westinghouse Organization

Operating Plants Business

Delivers operating plant products and services, including global field services, instrumentation and control, welding and machining, and installation-related functions

Decommissioning, Decontamination and Remediation

Deploys global technologies and forms local partnerships to carry out long-term projects



New Plants and Major Projects

Delivers both new-plant projects and major projects for new and operating plants on a global basis

Nuclear Fuel and Components Mfg.

Designs and delivers fuel for PWR, BWR, VVER and AGR reactors; manufactures fuel-handling equipment, cranes and nuclear components

Engineering Center of Excellence

Supports all product lines by driving common engineering capabilities and accelerating innovation



Westinghouse technology is the basis for nearly 50 percent of nuclear power plants operating worldwide!

Westinghouse Global Commitment

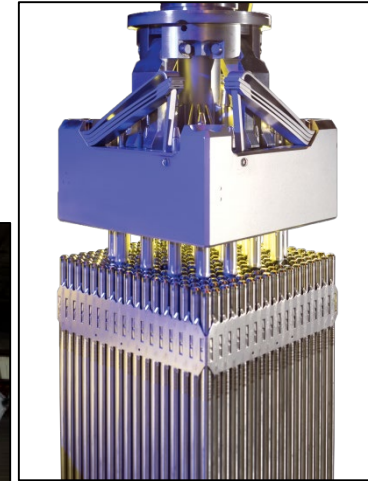
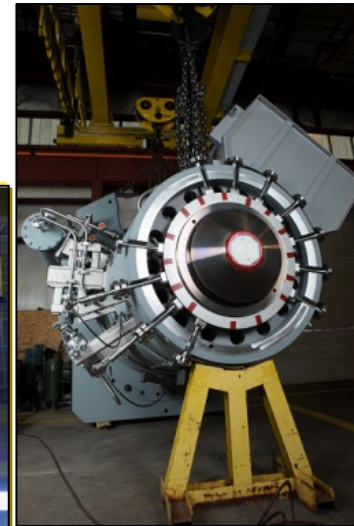
- Approximately 12,000 employees in 19 countries
- Focused solely on nuclear technology
- Original equipment manufacturer (OEM) for PWRs and BWRs
- Apply world-based operating experience (OE)



Global Technology with Local Execution

Nuclear Fuel and Components Manufacturing

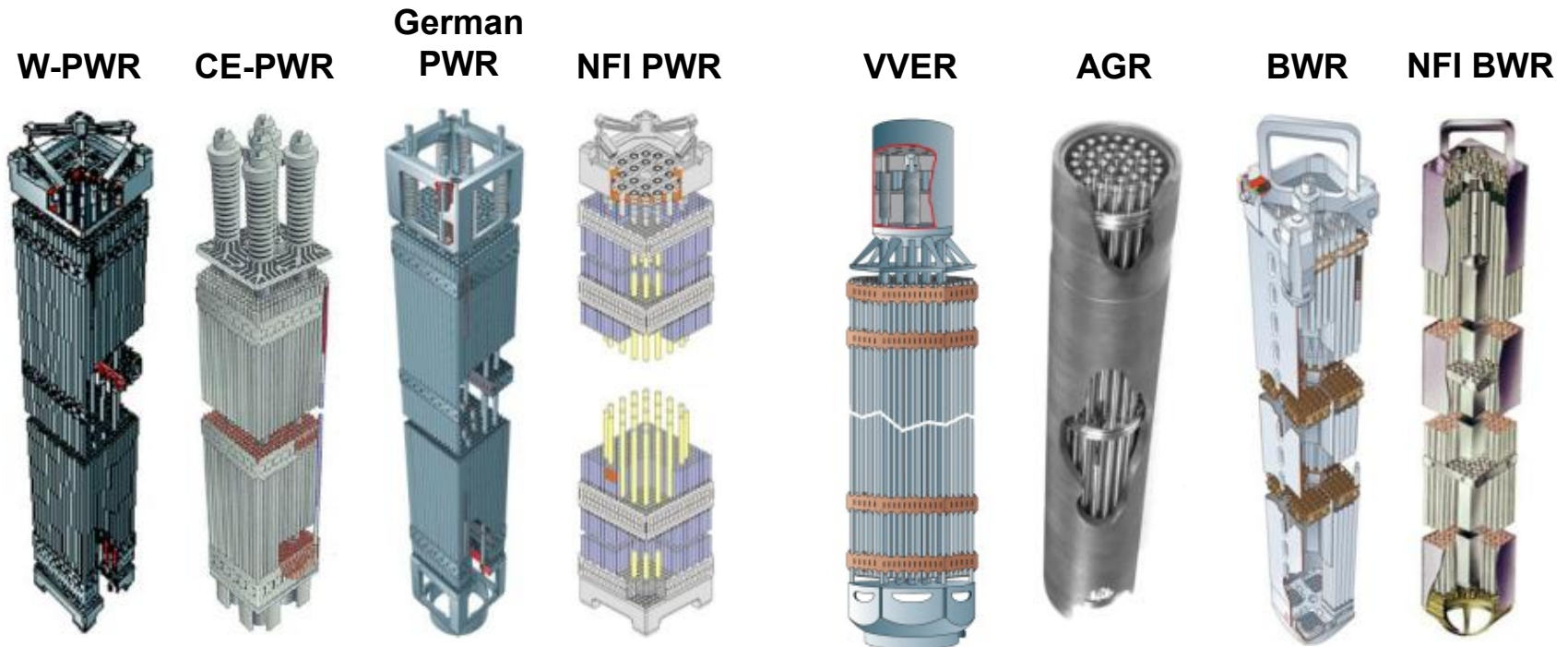
- Manufacturing
 - Fuel
 - Fuel-handling equipment and cranes
 - Components
- Global Nuclear Supply Chain



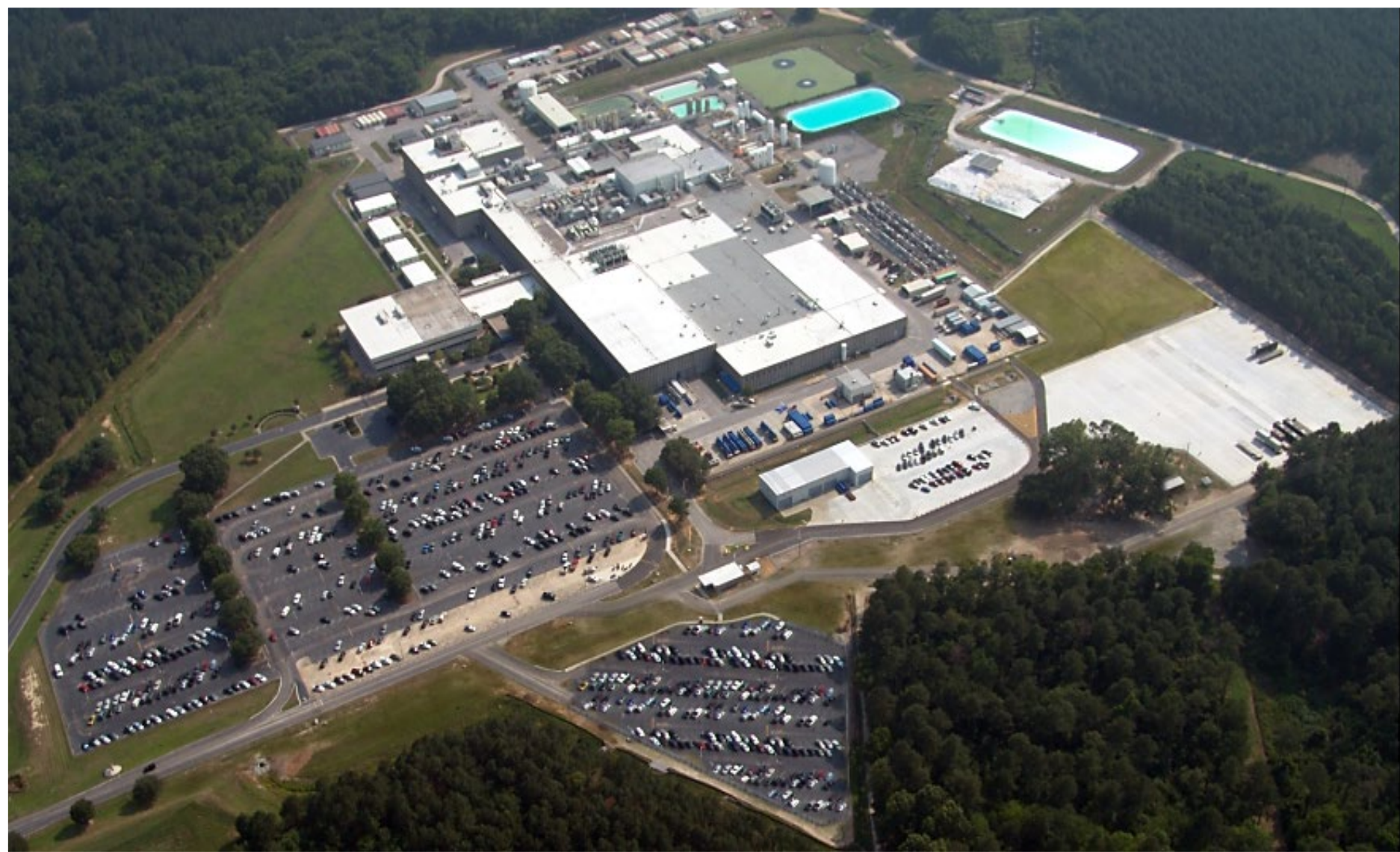
Goal: single focus for Westinghouse manufacturing and supply chain; all pieces in lock step

Nuclear Fuel Products

Westinghouse manufactures more types of fuel and components than any other supplier



Columbia Plant



Columbia Plant Facts



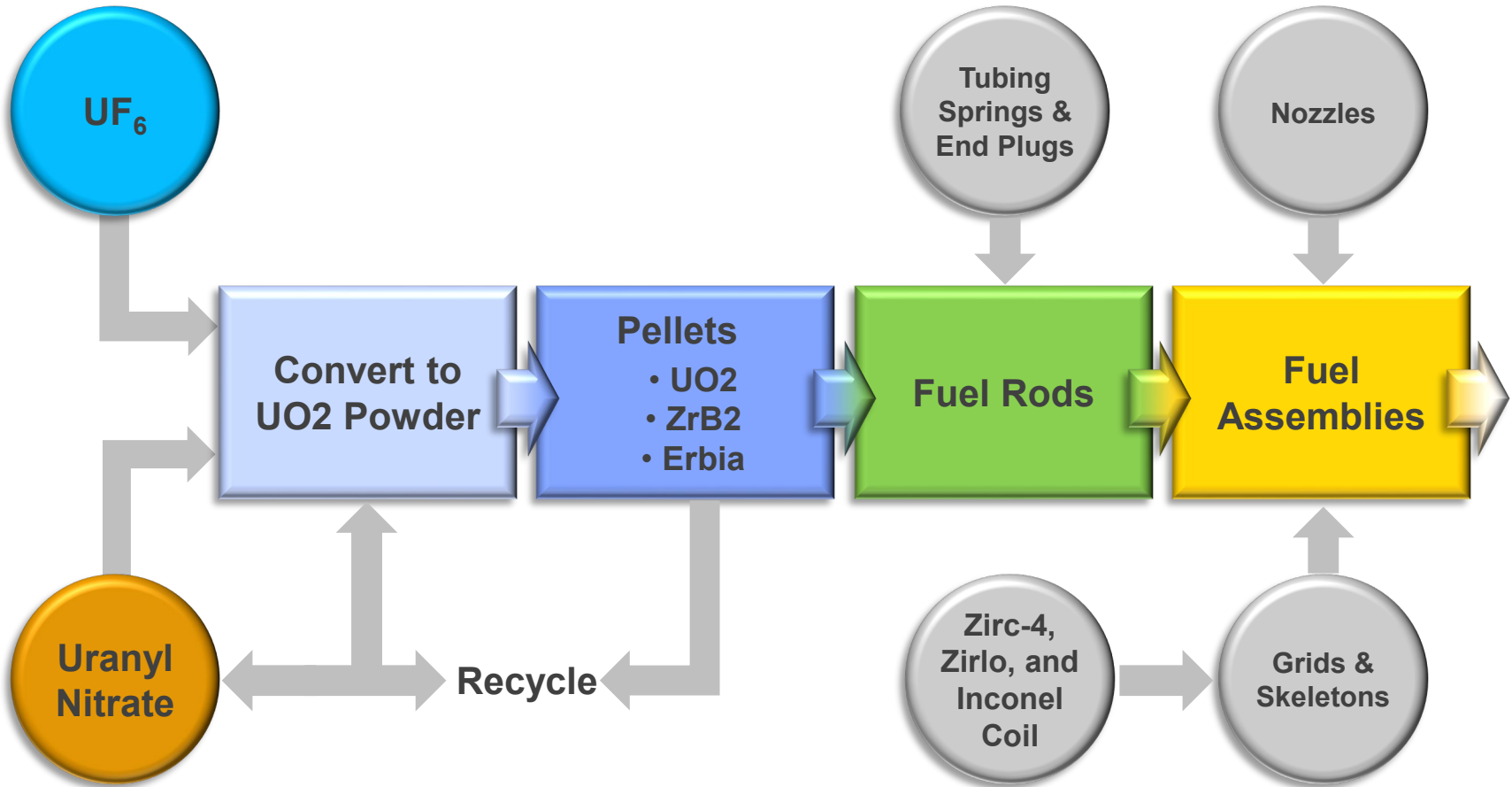
- Opened in 1969
- 550,000 ft² facility
- 1156 acre site
- Approximately 1200 people; 900 in the plant
- Over \$100 million of annual compensation
- Shipped all fuel assemblies for 3 of 4 new AP1000 China Plants and will build fuel assemblies for plants under construction in SC and GA
- Built first ever Small Modular Reactor Assembly

Columbia Plant Facts

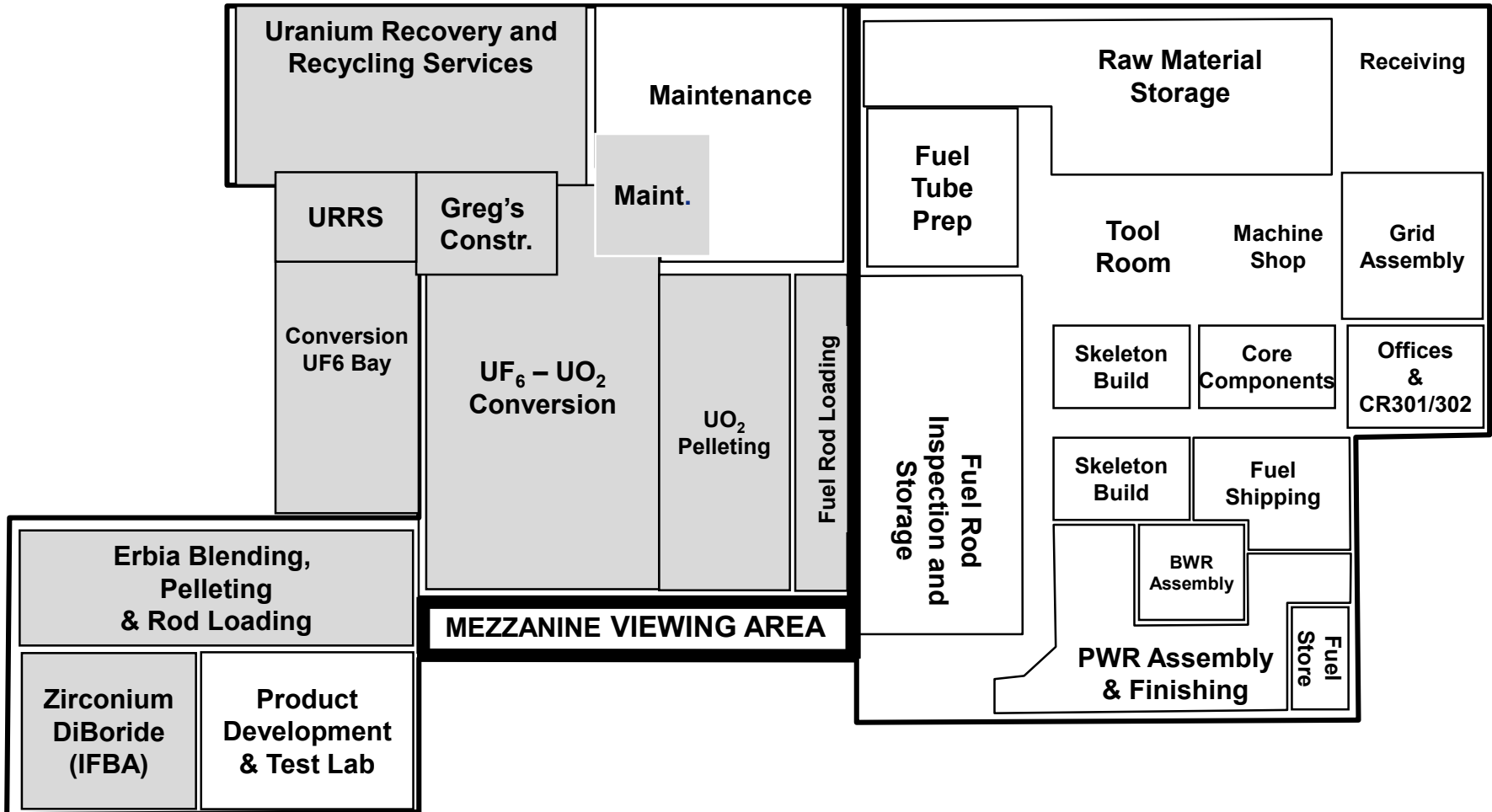


- ISO 9001 certified
- ISO 14001 certified
- Over 10% of electricity generated in the US and 50% of South Carolina's comes from nuclear fuel made at our plant
- Approximately 30% of clean energy produced in US comes from our fuel!

Columbia Plant Fuel Fabrication Process



Columbia Plant Layout Ground Floor Walkthrough



Pictures of Columbia Plant

Conversion



Pellet Grinding



Assembly Inspection



Grid Treatment Area



AP1000 – This is the full core of fuel for the Haiyang 1 plant in China



AP1000 – Pictures of unpacking and inspecting the Haiyang 1 fuel



Social Responsibility – We recognize the value and are active in this area, too

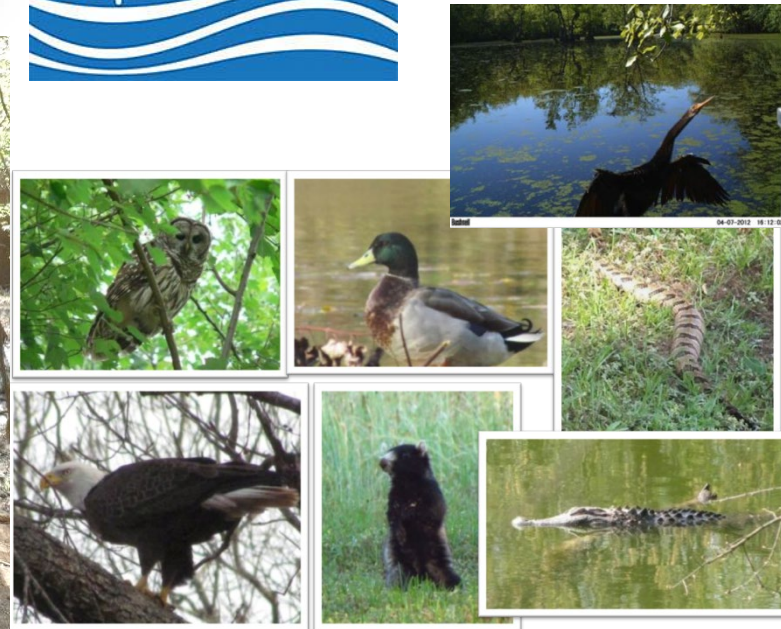
- Good relations with local and state officials
- Security and Emergency Preparedness staff train extensively with local first responders - both fire and law enforcement – some examples:
 - Multi-Assault Counterterrorism Action Capabilities (MACTAC) program
 - Taught “Active Shooter Detection, Mitigation and Response” seminar and sponsored the event through the American Society for Industrial Security (ASIS)
 - Industrial Emergency Response Specialists
 - Initiated statewide group for industrial emergency preparedness to promote sharing of best practices, lessons learned and training opportunities
- Westinghouse is active in the local community
 - Wildlife and Industry Together, Mill Creek Elementary School, United Way, Adopt A Highway, Adopt A Waterway, Girls In Science, Women In Nuclear, NA-Young Generation of Nuclear (NAYGN), Governor’s School for Math and Science, many service projects, etc.)

Social Responsibility – Some examples

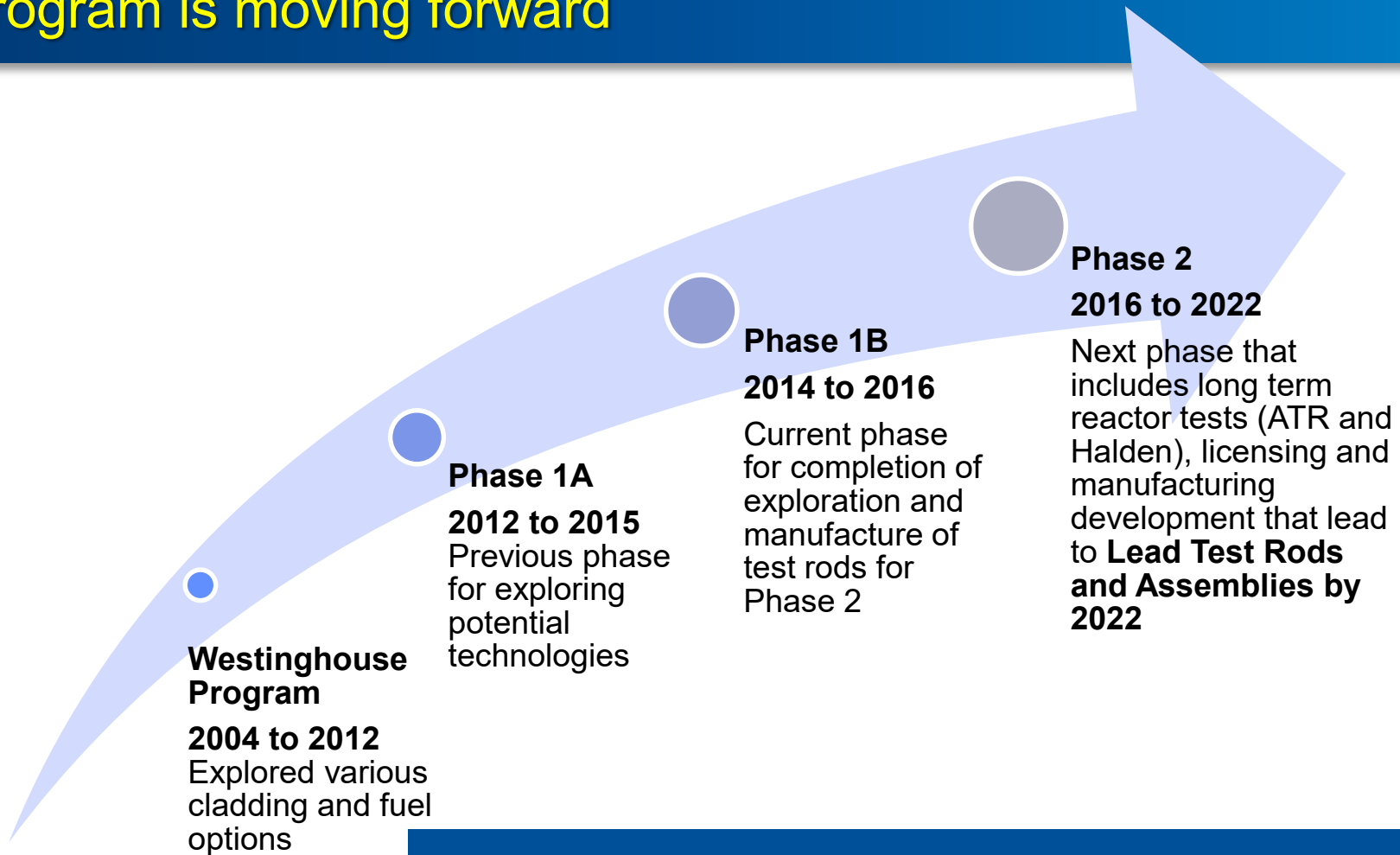
WAIT – Earth Day Celebration



WAIT project with Mill Creek 5th graders



The Westinghouse and DOE Accident Tolerant Fuel (ATF) program is moving forward



Given the importance of ATF to the nuclear industry, Westinghouse has significantly accelerated its ATF program



The 100,000th Fuel Assembly made at our plant



- We continue to drive for improved safety performance for our workers and for the environment
- We have provided fuel for electricity to supply the entire US for about 4 years
- To our knowledge, we have provided the most clean energy of anyone, ever
- And we still have a bright future!

Questions?

